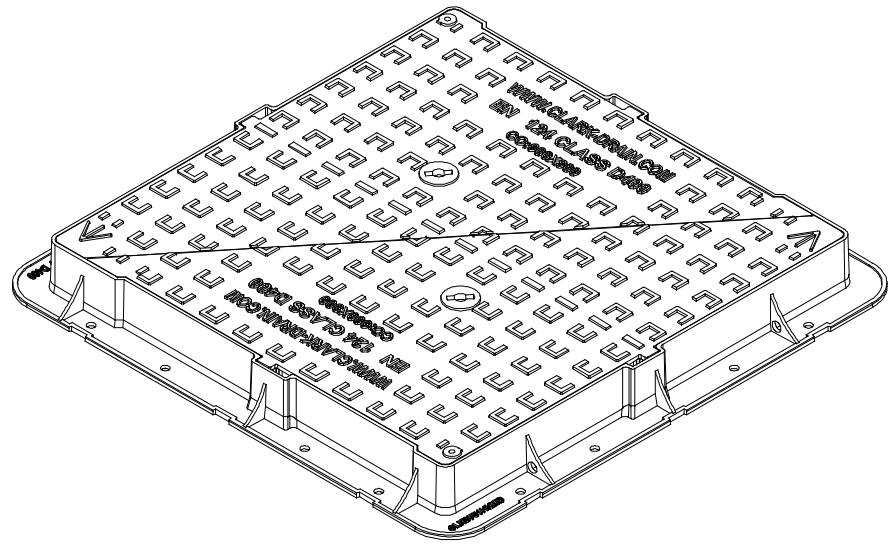
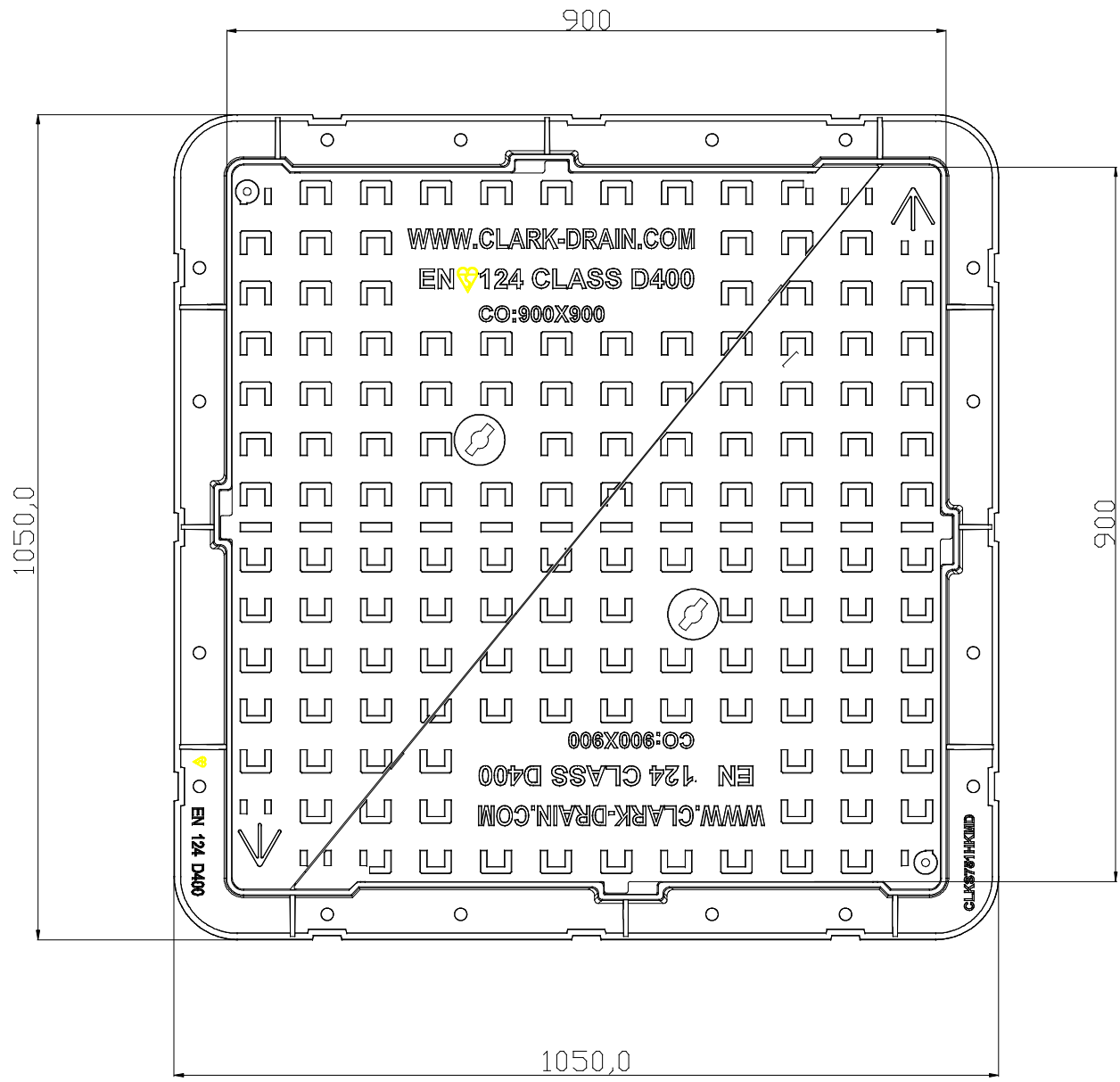
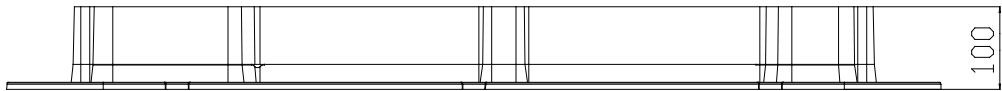


ISSUE	DATE	REVISION
1	17.01.2013	



**CLARK-DRAIN**  
THE DRAINAGE COMPANY  
DEBUR AND  
BREAK SHARP  
EDGES

DIMENSIONS  
IN  
MILLIMETRES  
UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN MILLIMETERS  
SURFACE FINISH  
TOLERANCES

PROJECTION  
DRN LAKE LI  
DATE 07/01/2013  
SCALE 1:10

MATERIAL -  
DUCTILE IRON  
500-7  
FINISH -  
BLACK BITUMEN  
WEIGHT 14 kg

TOLERANCES UNLESS OTHERWISE STATED:  
DIMENSIONS IN SAME MOLD HALF:  
UP TO 20mm - +/-1mm  
UP TO 60mm - +/-1.5mm  
UP TO 600mm - +/-2mm  
OVER 600mm - +/-3mm  
DIMENSIONS AT 90° TO SPLIT LINE:  
UP TO 50mm - +/-0.5mm  
UP TO 150mm - +/-1.0mm

COVER TO FRAME CLEARANCE PER SIDE FOR SINGLE  
COVERS AND DOUBLE TRIANGLE COVERS:  
1mm MINIMUM TO 25mm MAXIMUM  
COVER TO FRAME CLEARANCE FOR MULTIPLE COVERS:  
COVER TO FRAME CLEARANCE - 1mm TO 25mm WITH  
1mm TO 2mm BETWEEN EACH COVER OR PAIR OF COVERS.  
ALL CLEAR OPENINGS - +/-1  
NOTE - DIMENSIONS IN \*\*STARRED GROUP MUST NOT BE  
ALLOWED TO AFFECT COVER/FRAME CLEARANCES ABOVE.

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should not be copied.

READ ALL NOTES  
DO NOT SCALE  
IF IN DOUBT, ASK

TITLE  
ASSEMBLY 900X900 TRI-ANGULAR DOUBLE COVER  
EN124 CLASS D400

SHEET 1 of 1  
CLKS AS-CLKS751HKMD